Work Orde Wednesday, Nov												Page 1
Revision 1D: Item Name:	D4018-5 Rib 11/24/2010 11/30/2010	Start Qty: 18.00 Req'd Qty: 18.00	1 1888 1881 1811 1811	Accept	Cust Item I Customer:	·			Setup	Start Stop	##{ #	
Approvals:	Process Plan	n:		Tooling: SPC (Y/N):		nte:	•		Run	Start Stop		118 134 1181 1381 118 118 1181 1881
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr D4018	Revi C	ision Nbr										
Large Fab			e as per dwg D4018 nd remove identification mark	-	D 0-11-26		·····	19				
QC Quality Control	J	OS- Inspect part com OCO Memo	pleteness to step on W/O	0.00	16.11.36	/ Divin 1	56	74 <i>9</i>	<u> </u>	<u> </u>		
120 		Identify as per dwg & S	Stock Location: MA	0.00 SA	f)			(g)				and declaration of the

Packaging

Dail Ac	. оорио	2 2.0					•
W/0: 64	067	WORK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10-11-25	110	Change acs to a act perm change	M	10,12.01		1011-25	1011-25

Part No: <u>04018-5</u> PAR	R #: Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Verification	Approval	Approval QC Inspector
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	
								}

Work Order ID 64067

Wednesday, November 24, 2010 8:09:02 AM



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Item ID:

D4018-5

Accept

Setup Start



Revision ID:

Start Date:

Item Name:

Required Date: 11/30/2010

Rib

11/24/2010

Start Oty: 18.00 Req'd Oty: 18.00

Cust Item ID:

Customer:

Reference:

Approvals:

QC:

Process Plan:

Date: _____

Date:

Tooling:

SPC (Y/N):

Set Up/

Date:

Date:

Run

Start

Stop



Stop

Sequence ID/

Work Center ID

Operation Description

QC21- Final Inspection - Work Order Release

Run Hours

0.00

Tool ID

Tool # Plan Code Accept Qty

Reject Qty

Reject Number

Insp. Stamp

130

Quality Control

Memo

0.00

MF 1011-30

W/O:			WO	RK ORDER CHANG	ES										
DATE	STEP	PRC	CEDURE CHAN	GE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
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						<u> </u>									
Part No	:	PAR #:	Fault Categ	ory:	_ NCR: Yes	No DQ	A :	_ Date: _							
	Re	esolution:	Disposition	:	_ QA: N/C Cld	sed:		Date: _							
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR)									
DATE	STEP	Description of NC	<u> </u>		tion B	Verifi									
	OTE.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	QC Inspector							

Picklist Print

Wednesday, November 24, 2010 8:09:06 AM

Work Order ID: 64067

Parent Item:

D4018-5

Parent Item Name: Rib



Start Date: 11/24/2010

Required Date: 11/30/2010

Page !

Start Qty: 18.00

Required Qty: 18.00

Comments:

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC

IPP Rev:B as IPP Rev:C as per dwg

RevB DD 10.04.16 verified by:EC

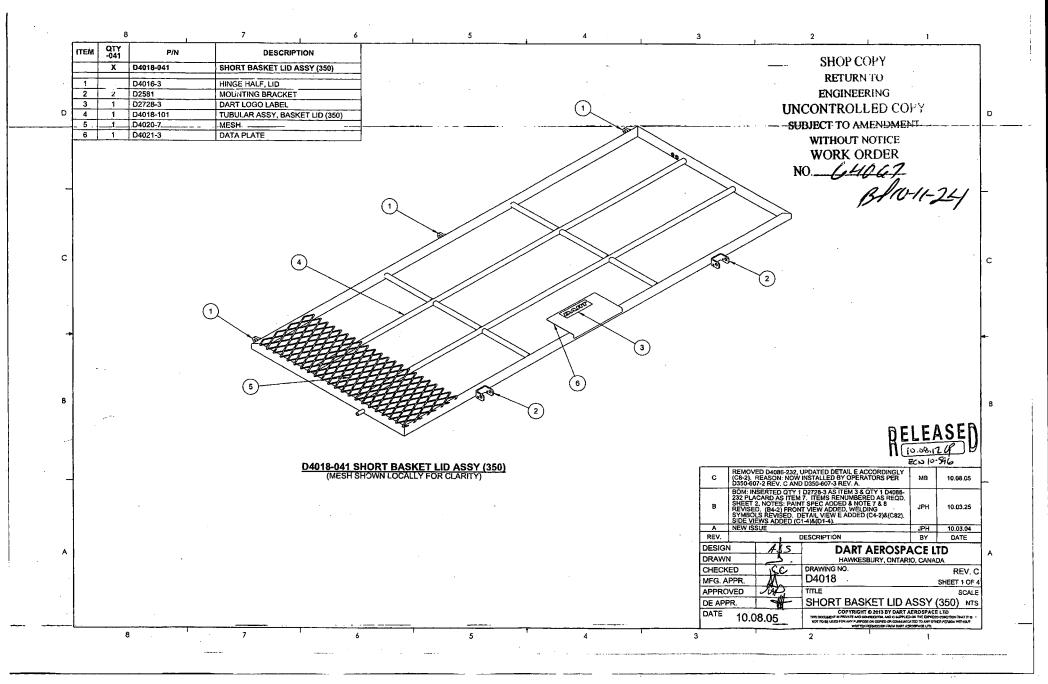
IPP Rev:D as per dwg revC DD

10.08.18 verified by:EC

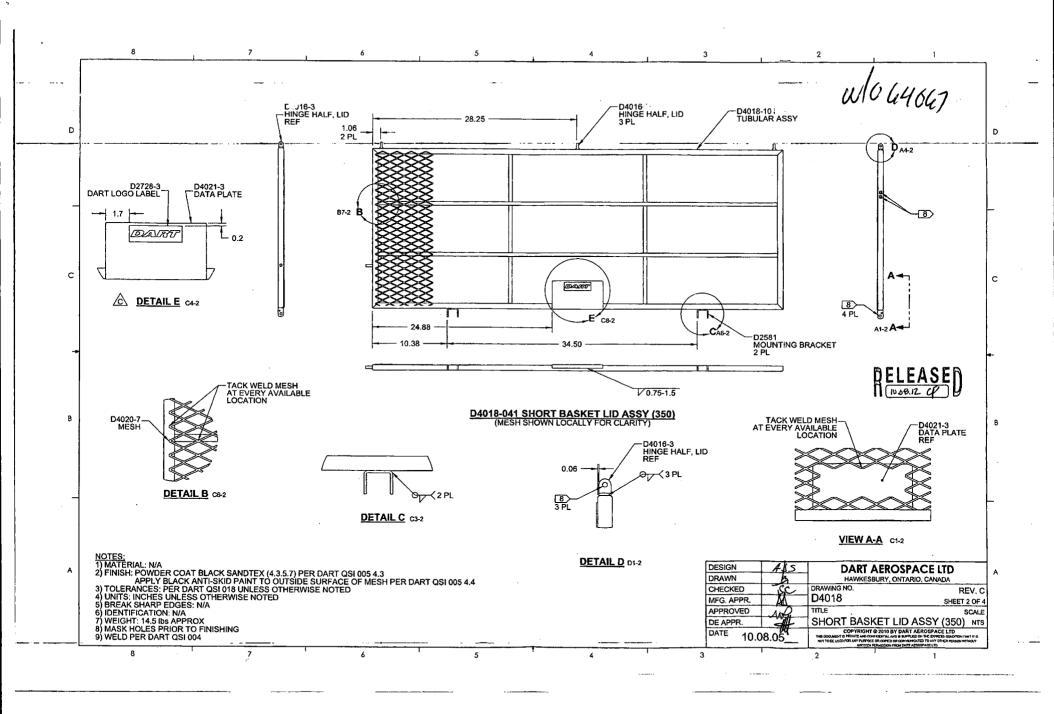
•	10:00:10 Termed b	9.60											
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.500W.049		Purchased	No			100	f	314.8228	0.5558	10.53095 SAD		10-1/-	-2B
				Location		Loc C	<u>Otv</u>	Loc Code					
				MAT		80.4731	1579						
					114004		0		_				
					114807	1.579	E-05			• •			

<u>Location</u>	Loc Oty	Loc Code	
MAT	80.47311579		
114004	0		
114807	1.579E-05		
115034	80.4731		
WA	234.34971		
114724	2.62251		2.6225
115257	231.7272		7,9085

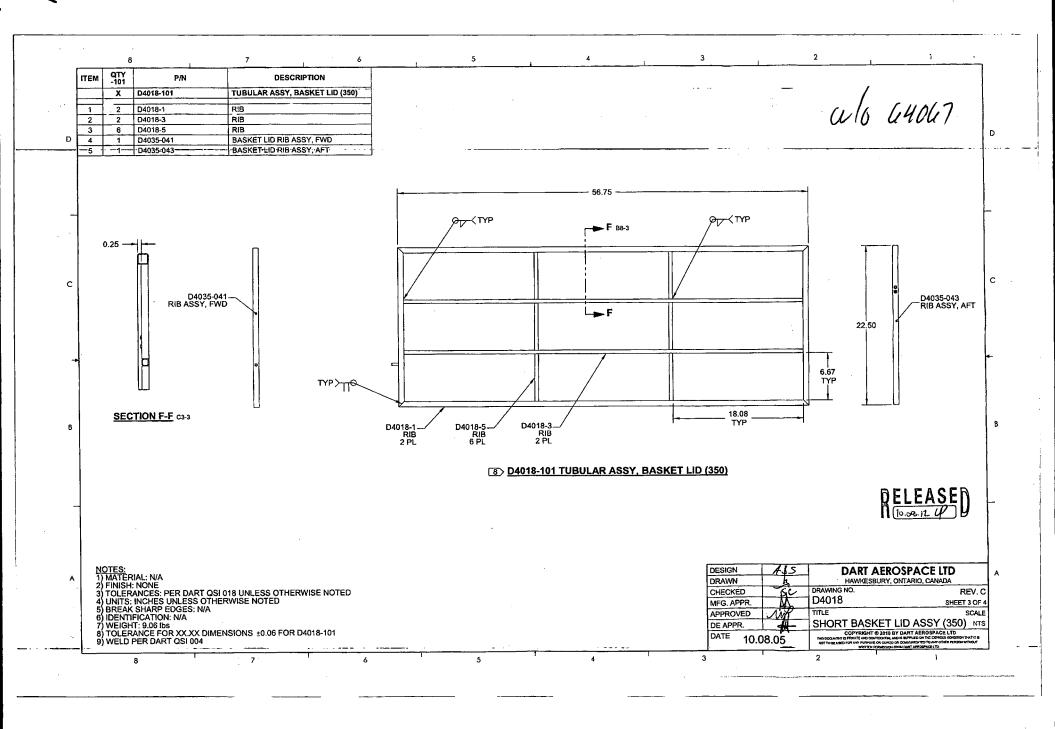
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W/O:			W	ORK ORDER CHANG	GES				·
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No	DQA:	Date: _	
	Re	esolution:	Dispositio	n:	QA: N/C	Closed:	·	Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	CR)			
DATE	STEP	Description of NC			tion B		erification	Approval	Approval
DAIL	O L	Section A	Initial Chief Eng	Action Description Chief Eng	Da	n &	Section C	Chief Eng	QC Inspector
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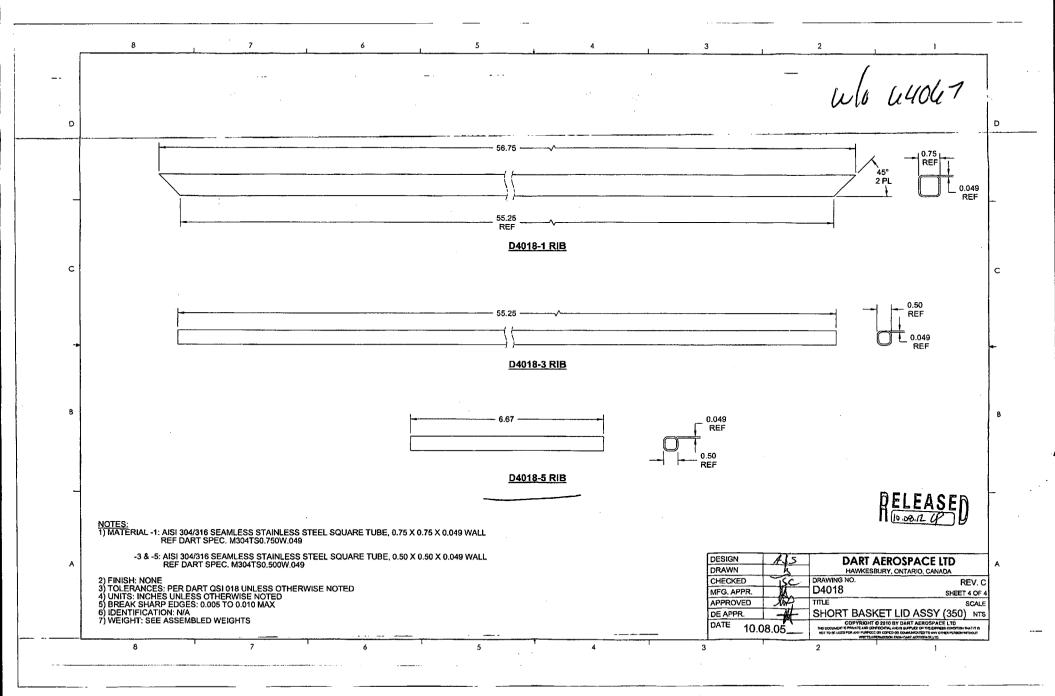
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DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	:	Date: _	
	R	esolution:						Date: _	
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
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W/O:			W	ORK ORDER CHANGI	ES					
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector	
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Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A :	Date:		
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NCR:	,		WORK ORE	DER NON-CONFORMA	NCE (NCF	R)				
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation			
DAIE	SIEP	Section A	Section A Initial Action Chief Eng Ch		Sign 8 Date	k Sect	ion C		QC Inspector	
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W/O:			WC	ORK ORDER CHANGI	ES			
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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								:
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA :	Date: _	
	Re	solution:	Dispositio	n:	_ QA: N/C Cld	osed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)		·
DATE OTED	Description of NC		Corrective Action Section		Verification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Date:	QC Inspector
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W/O:			WC	ORK ORDER CHAN	GES					
DATE	STEP	PR	OCEDURE CHA	NGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										
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Part No		PAR #:	Fault Cate	gory:	NCR: Y	es No	DQA	۱:	Date:	, <u>, , , , , , , , , , , , , , , , , , </u>
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NCR:			WORK ORD	ER NON-CONFORM	IANCE (N	CR)	d days (11		
DATE	STEP	Description of NC			ction B		Verific	ation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate	Section	on C	Chief Eng	QC Inspector
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